



Pump Model: K4RC

Thermal Data:

Maximum Liquid	140° F (60° C)
Maximum Stator	311° F (155° C)
Heat Sensor	Open: 257° F (125° C) Max. / 239° F (115° C) Min.
	Closed: 194° F (90° C) Max. / 119° F (48° C) Min.
Oil Flash Point	390° F (199° C)

Electrical Data:

RPM	3450			
Electrical Ratings	Heat Sensor	24VDC 5AMPS	115VAC 5AMPS	230VAC 5AMPS
	Seal Fail	300VAC 5mAMPS		
Voltage Tolerance	± 10%			

HP	Voltage	Phase	NEC Code	Service Factor	Full Load AMPS	SF Amps	Locked Rotor AMPS	Run KW	Start KVA	Run KVA
15	208	3	F	1.2	56.1	67.3	224.0	16.1	78.2	19.6
	230				48.2	57.8	193.6			
	460				24.1	28.9	95.8			
20	208	3	F	1.2	74.1	88.9	294.3	21.7	103.6	25.8
	230				64.1	76.9	257.3			
	460				32.0	38.4	129.6			
25	208	3	F	1.2	94.9	113.9	379.6	28.3	134.9	33.7
	230				84.1	100.9	338.1			
	460				42.1	50.5	167.9			
30	208	3	F	1.2	115.0	138.0	459.8	34.8	162.3	40.5
	230				100.1	120.1	401.6			
	460				50.1	60.1	201.8			

Motor Efficiencies & Power Factor

HP	Phase	Motor Efficiency %				Power Factor %			
		Service Factor Load	100% Load	75% Load	50% Load	Service Factor Load	100% Load	75% Load	50% Load
15	3	71	72	67	59	82.5	82	81	79
20	3	72	73	69	61	84	84	82	81
25	3	74	73	70	63	85	84	82	79
30	3	75	76	71	65	85	86	84	82



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Physical Data:

Discharge Size	ANSI 4" Horizontal
Solids Size	3"
Impeller Type	Balanced, Vortex, 10 Vane
Power/Control Cable Length	30' Standard
Paint	Blue, Water Reducible Enamel, One Coat, Air Dried – Standard

Motor Construction:

Motor Type	Enclosed Submersible Air Filled
NEMA Insulation Code	Class H
Service Factor	1.2
NEMA Design Type	B (3Ø) L (1Ø)
Single Phase Configuration	External Start and Run Components
Motor Protection	Thermal Sensors Embedded in the Windings
Maximum Stator Temperature	356°F (180°C)
Power Cord Type	SOOW - 600V, 90° C
Control Cord Type	18-5 SOOW - 600V, 90° C

Materials of Construction:

Cord Entry	Cast Iron, ASTM A48, Class 30
Motor Housing	Cast Iron, ASTM A48, Class 30
Bearing Housing	Cast Iron, ASTM A48, Class 30
Volute	Cast Iron, ASTM A48, Class 30
Impeller	Ductile Iron, ASTM A536, 60-40-18
Shaft	ANSI 416 Stainless Steel
Inboard Mechanical Seal	Silicone Carbide / Silicone Carbide
Outboard Mechanical Seal	Silicone Carbide / Silicone Carbide
Fasteners	ANSI 18-8 Stainless Steel
O-Rings	Nitrile Rubber
Upper Bearing	Conrad Style Single Row Deep Groove Ball Bearing
Lower Bearing	Conrad Style Single Row Deep Groove Ball Bearing