

Pump Model: **K4RB****Physical Data:**

Discharge Size	ANSI 4" Horizontal
Solids Size	3"
Impeller Type	Balanced, Vortex, 10 Vane (3450) / 8 Vane (1750 & 1150)
Power/Control Cable Length	40' Standard
Paint	Blue, Water Reducible Enamel, One Coat, Air Dried – Standard

Motor Construction:

Motor Type	Enclosed Submersible Oil Filled
NEMA Insulation Code	Class H
Service Factor	1.2
NEMA Design Type	B (3Ø) L (1Ø)
Single Phase Configuration	External Start and Run Components if Applicable
Motor Protection	Thermal Sensors Embedded in the Windings
Maximum Stator Temperature	311°F (155°C)
Power Cord Type	SOOW - 600V, 90° C; Type W - 2000V, 90° C
Control Cord Type	16-4 or 18-5 - SOOW - 600V, 90° C

Materials of Construction:

Cord Entry	Cast Iron, ASTM A48, Class 35
Motor Housing	Cast Iron, ASTM A48, Class 35
Bearing Housing	Cast Iron, ASTM A48, Class 35
Volute	Cast Iron, ASTM A48, Class 35
Impeller	Ductile Iron, ASTM A536, 60-40-18
Shaft	ANSI 400 Stainless Steel
Inboard Mechanical Seal	Silicone Carbide / Silicone Carbide
Outboard Mechanical Seal	Silicone Carbide / Silicone Carbide
Fasteners	ANSI 18-8 Stainless Steel
O-Rings	Nitrile Rubber
Upper Bearing	Conrad Style Single Row Deep Groove Ball Bearing
Lower Bearing	Conrad Style Single Row Angular Contact Ball Bearing
Labyrinth Seal	Bronze, CDA 836



Pump Model: **K4RB – 1150 RPM**

Thermal Data:

Maximum Liquid	140° F (60° C) Intermittent
Maximum Stator	311° F (155° C)
Heat Sensor	Open: 257° F (125° C) Max. / 239° F (115° C) Min.
	Closed: 194° F (90° C) Max. / 119° F (48° C) Min.
Oil Flash Point	390° F (199° C)

Electrical Data:

RPM	1150			
Electrical Ratings	Heat Sensor	24VDC 5AMPS	115VAC 5AMPS	230VAC 5AMPS
	Seal Fail	300VAC 5mAMPS		
Voltage Tolerance	± 10%			

HP	Voltage	Phase	NEC Code	Service Factor	Full Load AMPS	SF Amps	Locked Rotor AMPS	Run KW	Start KVA	Run KVA
5	208	3	J	1.2	19.6	23.5	100.0	6.4	36.0	7.0
	230				17.7	21.2	90.1			
	460				8.8	10.6	45.0			
	575				7.1	8.5	36.0			
7.5	208	3	K	1.2	27.3	32.8	176.0	8.9	63.3	9.8
	230				24.6	29.5	158.5			
	460				12.3	14.8	79.3			
	575				9.8	11.8	63.4			
10	208	3	G	1.2	34.5	41.4	176.0	11.2	63.3	12.4
	230				31.1	37.3	158.5			
	460				15.5	18.6	79.3			
	575				12.4	14.9	63.4			
15	208	3	K	1.2	48.2	57.8	339.2	15.6	122.5	17.4
	230				43.4	52.1	305.5			
	460				21.7	26.1	152.8			
	575				17.4	20.8	122.2			
20	208	3	G	1.2	66.5	79.8	339.2	21.6	122.5	24.0
	230				59.9	71.9	305.5			
	460				30.0	35.9	152.8			
	575				24.0	28.8	122.2			



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Pump Model: **K4RB – 1150 RPM**

Motor Efficiencies & Power Factor									
HP	Phase	Motor Efficiency %				Power Factor %			
		Service Factor Load	100% Load	75% Load	50% Load	Service Factor Load	100% Load	75% Load	50% Load
5	3	84	83	79	72	86	83	80	70
7.5	3	85	84	80	73	87	84	82	74
10	3	87	86	81	74	86	84	81	75
15	3	86	85	80	73	88	86	83	78
20	3	87	86	81	74	87	86	82	78



Pump Model: **K4RB – 1750 RPM**

Thermal Data:

Maximum Liquid	140° F (60° C) Intermittent
Maximum Stator	311° F (155° C)
Heat Sensor	Open: 257° F (125° C) Max. / 239° F (115° C) Min.
	Closed: 194° F (90° C) Max. / 119° F (48° C) Min.
Oil Flash Point	390° F (199° C)

Electrical Data:

RPM	1750			
Electrical Ratings	Heat Sensor	24VDC 5AMPS	115VAC 5AMPS	230VAC 5AMPS
	Seal Fail	300VAC 5mAMPS		
Voltage Tolerance	± 10%			

HP	Voltage	Phase	NEC Code	Service Factor	Full Load AMPS	SF Amps	Locked Rotor AMPS	Run KW	Start KVA	Run KVA
15	208	3	H	1.2	50.8	61.0	277.2	16.5	99.7	18.3
	230				45.8	54.9	249.7			
	460				22.9	27.5	124.9			
	575				18.3	22.0	99.9			
20	208	3	E	1.2	69.3	83.2	277.2	22.4	99.7	25.0
	230				62.4	74.9	249.7			
	460				31.2	37.5	124.9			
	575				25.0	30.0	99.9			
25	208	3	G	1.2	78.5	94.2	417.6	25.5	150.3	28.3
	230				70.7	84.9	376.2			
	460				35.4	42.4	188.1			
	575				28.3	33.9	150.5			
30	208	3	F	1.2	104.4	125.3	417.6	33.8	150.3	37.6
	230				94.1	112.9	376.2			
	460				47.0	56.4	188.1			
	575				37.6	45.1	150.5			
40	208	3	E	1.2	135.6	162.7	542.4	43.9	195.1	48.8
	230				122.2	146.6	488.6			
	460				61.1	73.3	244.3			
	575				48.9	58.6	195.5			
50	230	3	D	1.2	135.2	162.3	540.9	48.6	215.8	54.0
	460				67.6	81.1	270.5			
	575				54.1	64.9	216.4			



Pump Model: **K4RB – 1750 RPM**

Motor Efficiencies & Power Factor									
HP	Phase	Motor Efficiency %				Power Factor %			
		Service Factor Load	100% Load	75% Load	50% Load	Service Factor Load	100% Load	75% Load	50% Load
15	3	64	63	58	54	83	82	80	70
20	3	66	65	61	58	84	82	80	76
25	3	71	69	64	61	85	83	80	74
30	3	75	74	72	67	85	84	80	75
40	3	76	75	73	70	86	85	81	76
50	3	75	75	74	72	86	84	82	75



Pump Model: **K4RB – 3450 RPM**

Thermal Data:

Maximum Liquid	140° F (60° C) Intermittent
Maximum Stator	311° F (155° C)
Heat Sensor	Open: 257° F (125° C) Max. / 239° F (115° C) Min.
	Closed: 194° F (90° C) Max. / 119° F (48° C) Min.
Oil Flash Point	390° F (199° C)

Electrical Data:

RPM	3450			
Electrical Ratings	Heat Sensor	24VDC 5AMPS	115VAC 5AMPS	230VAC 5AMPS
	Seal Fail	300VAC 5mAMPS		
Voltage Tolerance	± 10%			

HP	Voltage	Phase	NEC Code	Service Factor	Full Load AMPS	SF Amps	Locked Rotor AMPS	Run KW	Start KVA	Run KVA
20	208	3	J	1.2	76.3	91.6	424.8	24.7	152.8	27.5
	230				68.7	82.5	382.7			
	460				34.4	41.2	191.4			
	575				27.5	33.0	153.1			
25	208	3	G	1.2	92.6	111.1	424.8	29.9	152.8	33.3
	230				83.4	100.1	382.7			
	460				41.7	50.1	191.4			
	575				33.4	40.0	153.1			
30	208	3	F	1.2	106.2	127.4	424.8	34.4	152.8	38.2
	230				95.7	114.8	382.7			
	460				47.8	57.4	191.4			
	575				38.3	45.9	153.1			
40	208	3	G	1.2	131.4	157.7	656.0	42.5	235.8	47.3
	230				118.4	142.1	591.0			
	460				59.2	71.0	295.5			
	575				47.4	56.8	236.4			
50	230	3	E	1.2	147.7	177.3	591.0	53.1	235.8	59.0
	460				73.9	88.6	295.5			
	575				59.1	70.9	236.4			
60	460	3	C	1.0	89.2	89.2	295.5	64.1	235.8	71.2
	575				71.4	71.4	236.4			



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Pump Model: **K4RB – 3450 RPM**

Motor Efficiencies & Power Factor									
HP	Phase	Motor Efficiency %				Power Factor %			
		Service Factor Load	100% Load	75% Load	50% Load	Service Factor Load	100% Load	75% Load	50% Load
20	3	64	63	58	54	83	82	80	70
25	3	66	65	61	58	84	82	80	76
30	3	71	69	64	61	85	83	80	74
40	3	75	74	72	67	85	84	80	75
50	3	76	75	73	70	86	85	81	76
60	3	75	75	74	72	86	84	82	75